

TEROSON SB SP 2312 RT

June 2013

PRODUCT DESCRIPTION

Technology	Solvent Borne	
Product Type	Chloroprene Adhesive	Rubber-
Additional Information	Contact Adhesive	

TEROSON SB SP 2312 RT is a solvent based contact adhesive with a long open time.

APPLICATION AREAS

TEROSON SB SP 2312 RT has been developed for bonding leather. It is also suitable for bonding rubber, cork, textiles, cardboard foam or wood.

TECHNICAL DATA:

Colour	yellowish
Density	0.85 g/cm ³
Consistency	semi-liquid
Solids	20 %
Viscosity	approx. 1,200 mPas
Equipment	Brookfield, spindle 2
Temperature	20 °C

DIRECTIONS OF USE

PRELIMINARY STATEMENT

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed.

APPLICATION

The material should be applied on both sides and twice if the material is very absorbent. The drying time is approx. 10 to 30 minutes. To improve thermal resistance, hardener e.g. Terokal 8311 (TEROSON SB 8311) up to 2.5 % can be added. The substrates must be free of dust and oil and must be fitted exactly together. For dilution and cleaning e.g. TEROSON R can be used. If required our technical service department will provide you more detailed information about use and application.

CLASSIFICATION

Please refer to the corresponding **Material Safety Data Sheets** for details on:

- Hazards identification**
- Transport information**
- Regulatory information**

STORAGE

The shelf life is 12 months at >10 °C in the original tightly closed packaging. Do not mix with other adhesives. Store in closed packaging until usage.

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