

TEROSON SB 60

May 2018

PRODUCT DESCRIPTION

TEROSON SB 60 provides the following product characteristics:

Technology	Polychloroprene
Product Type	Solventbased adhesive
Appearance	brown orange

TEROSON SB 60 is a solvent containing contact adhesive based on polychloroprene with a high initial bonding power.

Application Areas:

TEROSON SB 60 is used for laying PVC- and rubber floor coverings in strips and tiles as well as for bonding base boards on concrete, normed clay floor, wood, steel and aluminum.

The adhesive is not suitable for bitumen insulation treatments.

TECHNICAL DATA

Colour:	brown orange
Odour:	of ester
Consistency:	liquid
Density:	approx. 0.85 g/cm ³
Solids:	approx. 24 %
Consumption, g/m ² :	350 to 450
Application temperature:	15 to 25°C
In service temperature range, °C:	-30 to 80
Short exposure (up to 1 h), °C:	100

DIRECTIONS OF USE**Preliminary Statement:**

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed.

Preparation:

The bonding surfaces must be dry, flat and free of oil, grease, dust, sand and cracks.

Application:

Stir TEROSON SB 60 before use. The adhesive is then applied uniformly to both bonding surfaces with a brush or spatula (smooth or fine notched).

Depending on application method, layer thickness, temperature, room ventilation and humidity the parts coated with adhesive must be allowed an open time of approx. 10 to 15 minutes. (The so-called "finger test" has proven itself a more reliable judgement of the open time than the time data. The adhesive must be dry but slightly tacky). Taking exact care of the open time is important, for the bonding results can be influenced by a too short as well as too long waiting period.

Cleaning:

Adhesive residues/stains can be removed before curing - including application equipment and containers - with Teroson VR 40 (precheck compatibility with the substrates).

Classification:

Please refer to the corresponding **Safety Data Sheets** for details on:

Hazardous Information
Transport Regulations
Safety Regulations

Packaging:

Bucket 10.5 kg

Storage:

Frost sensitive	no
Recommended storage temperature	10 to 25 °C
Shelf life	9 months

ADDITIONAL INFORMATION**Note:**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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Reference 0.01