

TEROSON PU 8540

November 2014

PRODUCT DESCRIPTION

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| Technology | Silane containing solvent |
| Product Type | Active wipe for surface treatment |

TEROSON PU 8540 is an active wipe based on silane containing solvents. It is free from chlorinated hydrocarbons, aromatic solvents and from isocyanates.

APPLICATION AREAS

TEROSON PU 8540 is used for cleaning and activating glass and ceramic coatings prior to priming and glass bonding. It is also used for cleaning and activating of other mineralic substrates prior to elastic bondings (very often in combination with a black primer).

TECHNICAL DATA

(Typical Test Results)

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|------------------------------|--|
| Colour | colourless or slightly yellow |
| Odour | smell of alcohol |
| Consistency | thin liquid |
| Density | approx. 0.8 g/cm ³ |
| Solids | approx. 0.2 % |
| Drying time (23 °C, 50 % rh) | > 3 min (with wipe-off) > 10 min (without wipe-off) |
| In service temperature range | -40 to 90 °C |

PRELIMINARY STATEMENT

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed.

CLEANING

The surfaces to be primed must be dry, free of oil, dust, grease and other components or residues which would adversely affect adhesion. If necessary the surfaces may be cleaned with a Henkel approved cleaner.

PREPARATION

Prior to use, shake the aluminum bottle vigorously by hand for at least 1 minutes.

APPLICATION

TEROSON PU 8540 may be applied thinly and evenly with felt applicator, sponge, brush or by spray.

IMPORTANT

TEROSON PU 8540 contains reactive adhesion promoters, it should never be applied directly from the original bottle. Instead it should always be poured into small containers.

Our experience leads us to make the following recommendations:

- primer bottles must be closed tightly immediately after use
- active wipe which is obviously cloudy is spoiled and must not be used.

TRANSPORT/STORAGE

| | |
|---------------------------------|--------------------------------|
| Frost-sensitive | no |
| Recommended storage temperature | 15 to 25 °C |
| Shelf life | 6 months in original packaging |

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Note:

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