

**TEROSON FO X**

January 25

**Fully self-adhesive universal sealing tape for structural connections in the window and façade area – specifically for timber and modular construction with innovative Henkel PSA hybrid technology.**

**PROPERTIES**

- Suitable for both exterior and interior use due to moisture variability (timber construction)
- Fully self-adhesive on both sides, ensuring immediate airtight and windtight sealing
- Can be plastered over, taped over, painted over, as well as easily shaped and soft – without memory effect
- Easy pre-assembly on windows thanks to a split self-adhesive strip
- Adhesion even on wet profiles\*
- High initial tack and water resistance due to PSA hybrid technology
- EMI CODE EC 1 Plus certified
- Available on request: Product and manufacturer's declarations according to DGNB, LEED and BREEAM

*\*Adhesion on wet, non-absorbent surfaces like metal, PVC and laminated wooden frames. Carry out your own tests!*

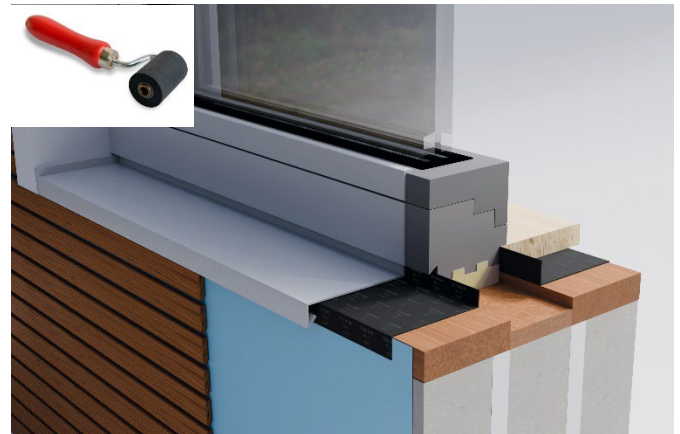
**POSSIBLE USES**

- For sealing connection joints on window, façade, and door elements in interior and exterior areas
- For achieving standard-compliant airtightness and windtightness on the warm and cold side of building components
- Suitable for use in ETICS (External Thermal Insulation Composite Systems)
- Meets the following requirements: RAL installation guidelines, DIN 4108, ÖNORM B 5320, SIA 331/343/274.

**SUBSTRATE PREPARATION**

Clean the substrate before fixing the sealing strip. The areas to be sealed must be load-bearing, sound and free from dust, release agents, oil, grease, sintered layers and other substances that may impair adhesion. Deep hollows, e.g. rock pockets or shrinkholes in the concrete, must first be filled. All metal substrates, e.g. element surfaces of aluminum or zinc, must be free of oxide layers and release agents.

At low temperatures make sure that the surfaces are free of ice crystals. Sharp or pointed irregularities must be removed. In the case of permeable substrates, e.g. coarse-pored exterior walls, it is necessary to apply a standard render (smooth trowel finish).

**APPLICATION: Use of primers**

On mineral, weakly bound but load-bearing substrates it is recommended to apply a Teroson primer. In adverse weather conditions, the use of adhesion promoters is required on mineral substrates. Particularly suitable at low temperatures and on damp substrates is Teroson PR Primer M+S (meets the requirements of DGNB, LEED and BREEAM). On wet substrates (no standing water), use Teroson AD Adhesive Spray.

Please refer to the respective Technical Data Sheet and the corresponding Safety Data Sheet for information on how to use the primer.

## CONNECTION SEALS ON WINDOWS / FACADES

TEROSON FO X is equipped with a release film on both sides. After peeling off the 20 mm wide film on the front side, this part of the sealing strip can be fixed cleanly and efficiently to the profile/frame. In the 2nd step, evenly pull the release film off the self-adhesive hotmelt coating. Press the strip firmly down to the substrate using the TEROSON hard rubber roller.

On the building structure, we recommend fixing the strip over a width of 40 mm. However, it is possible to reduce the width on smooth, clean, load-bearing substrates prior consultation with the TEROSON facade expert. The decisive factor is always the adhesiveness and load-bearing capacity of the substrate. We recommend carrying out your own tests on site. Make sure to fix the strips in such a way that no capillary water can be absorbed and air pockets are avoided. Press the strips firmly down, especially in overlapping and edge areas, using the hard rubber roller. The overlap width of adjoining strips should be approx. 50 mm. Additional mechanical fastening of TEROSON sealing strips is not required. Thanks to Henkel PSA-hybrid technology, the sealing strip can be repositioned within a short time (up to 10 min depending on temp/RH). This also allows easy molding and sealing of corners. TEROSON FO X O must be applied without tension in the joint area.

When covering the sealing strip with plaster, follow the recommendations of the plaster manufacturers. Also observe the instructions given in the information sheet "Plastering of window connection strips" (Federal Association Gypsum Industry) and the ift / RAL "Guideline on the planning and installation of windows and front doors".

## SUSTAINABLE BUILDING

On request, product and manufacturer's declarations for sustainable building can be made available. The documents meet the requirements of common certification and assessment systems such as DGNB, LEED and BREEAM.

## CERTIFICATES



## TECHNICAL DATA

### TEROSON FO X

Material base:	2-ply composite / non-woven fabric & PA film & PSA hybrid
Color:	anthracite
Sealing strip thickness:	Approx. 0.75 mm
Fire resistance: (DIN EN 13501-1)	Class E
Watertightness:	W 1
Sd value (DIN EN ISO 12572):	0,3 ≤ sd ≤ 5,0 (variable by humidity)
Tensile strength in N/50 mm: DIN EN 12310-1)	≥ 110
Tear resistance in N: (MD & TD / DIN EN 12310-1)	140/ 150
Dimensional stability in %: (MD & TD / DIN EN 1107-2)	Ca. -0,2 / ±0
Temperature resistance:	40 °C bis +100 °C
Application temperature:	-5 °C to +35 °C
UV resistance:	12 months
Plaster- & paint ability:	provided
Roll dimensions:	25 m long, 65-500 mm wide

## STORAGE

Rolls of TEROSON FO X must be transported and stored in an upright position. Before use, the rolls must be protected from pressure, heat and moisture.

Shelf life: ≥ 36 months

## DISPOSAL

The outer cartons of TEROSON FO X are disposed of at a wastepaper collection point or at municipal waste collection points. Residues of the strips must be disposed of as industrial waste / construction site waste.

European Waste Code (EWC): 080410

Apart from the information given in this Technical Data Sheet it is also important to observe the relevant guidelines and regulations of various organizations and trade associations as well as the applicable national standards. All data given was obtained at an ambient and material temperature of +23°C and 50% relative humidity unless specified otherwise. Please note that in other climatic conditions hardening may be accelerated or delayed and take the resulting consequences into account.

The above information, in particular proposals for the handling, application and use of our products, is based on our knowledge and experience. As materials and conditions may vary with each intended application and thus are beyond our influence, we strongly recommend that in each case the user conducts sufficient tests to ensure our products are suitable for the intended application method and use. Legal liability cannot be accepted, either based on the content of this data sheet or any verbal advice given, unless there is evidence of carelessness or gross negligence on the manufacturer's part. This Technical Data Sheet supersedes all previous issues.

Please refer to our Safety Data Sheet for hazard warnings, safety advice and information on transport labelling.