Technical Data Sheet

# TEROSON® BOND AQUA CLEANER

TEROSON® BOND GLASS CLEANER August 2026

## Product description

TEROSON® BOND AQUA CLEANER provides the following product characteristics:

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| **Technology** | Glass and surface cleaner |
| Chemical type | Water based tensides |
| Appearance (uncured) | Bluish liquid |
| Components | One component – requires no mixing |
| Viscosity | Liquid |
| **Cure** | Not applicable |
| **Application** | Surface preparation |
| Environmental temperature at application | -5 to 45°C (23 to 113°F) |
| Material application temperature | 5 to 35°C (41 to 95°F) |
| Specific Benefits | • High cleaning properties also in combination with TEROSON®BOND SPONGE<br>• Solvent free<br>• Simple process |

TEROSON® BOND AQUA CLEANER is suitable for all surfaces of the vehicle, especially plastics, glass or plexiglas. Removes dust, dirt and all common contaminants and evaporates to a streak- and residue-free shine. Apply with a lint-free cloth. In combination with TEROSON® BOND SPONGE, it is ideal to efficiently clean the bondline prior to windscreen bonding. Typical applications include the bonding of front, rear and side screens to the body of passenger-, utility-, special- and rail vehicles. It is also perfectly used for surface preparation of different plastics or coatings.

## Typical properties of uncured material

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| Specific gravity @ 23°C | 0.99 g/cm³ |

## GENERAL INFORMATION

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Safety Data Sheet (SDS).**

## Directions for use

### Application

TEROSON® BOND AQUA CLEANER is applied directly on the to be prepared surfaces and wiped off in one direction with a clean lint free cloth. The bondline of to be bonded windscreens should be ideally prepared in combination with the wetted TEROSON® BOND SPONGE by wiping back and forth to achieve best preparation. The pretreatment products/adhesives can be applied after evaporation.

### Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.
**Optimal storage: 5°C to 30°C. Storage below 5°C or greater than 30°C can adversely affect product properties.**
Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

### Product specification

The technical data contained herein are intended as reference only and are not considered specifications for the product. Product specifications are located on the Certificate of Analysis or please contact Henkel representative.

### Approval and certificate

Please contact Henkel representative for related approval or certificate of this product.

**Data ranges**
The data contained herein may be reported as a typical value. Values are based on actual test data and are verified on a periodic basis.
Temperature/Humidity Ranges: 23°C / 50% RH = 23±2°C / 50±5% RH

**Conversions**
(°C x 1.8) + 32 = °F
kV/mm x 25.4 = V/mil
mm / 25.4 = inches
µm / 25.4 = mil
N x 0.225 = lb
N/mm x 5.71 = lb/in
N/mm² x 145 = psi
MPa x 145 = psi
N·m x 8.851 = lb·in
N·m x 0.738 = lb·ft
N·mm x 0.142 = oz·in
mPa·s = cP

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Reference 1



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