

PRODUCT DESCRIPTION

TEROSON® 150 provides the following characteristics:

Technology	Thinner and pretreatment product for bonding and sealing applications
Base	Chlorinated Polyolefins

TEROSON® 150 is a transparent, liquid, solvent-containing primer in a spray can based on chlorinated polyolefins.

Application Areas:

TEROSON® 150 is used as an adhesion promoter for bonding Plastics based on PP/ EPDM, SMC, PC, PA, ABS and PUR. It is not suitable for soft PVC, pure PE and PP.

TECHNICAL DATA

(Typical Test Results)

Colour:	transparent
Odour	of xylene
Consistency	thin liquid
Density:	approx. 0.72 g/cm ³
Solids:	approx. 39 %
Drying time	approx. 10 min.
Application temperature:	15 to 30 °C
In service temperature range	-40 to 80 °C

PRELIMINARY STATEMENT:

Prior to use it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed.

Pretreatment:

The surfaces to be coated must be dry, free from oil, grease, wax, dirt, release agents and plastic care products. Pre-cleaning with a high pressure injection cleaner is absolutely necessary. After drying (oven, infrared) the parts are cleaned with TEROSON VR 20. Finally the plastic parts are sanded with a narrow belt or eccentric sander (grain120). After removing the sanding dust the parts are once more cleaned with TEROSON VR 20 (drying time Minimum 5 minutes).

Application:

TEROSON® 150 is applied from the spray can in a thin layer. Prior to application a flash-off time of approx. 10 minutes has to be observed.

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification
Transport information
Regulatory information

Storage:

Frost sensitive	no
Recommended storage temperature	15 to 25 °C
Shelf life	12 months

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