

## TECHNOMELT® 8368

August 2024

### Product description

TECHNOMELT® 8368 provides the following product characteristics:

Technology	Hot melt adhesive
Product type	Packaging Industry
Appearance	Amber yellow

### Application areas

TECHNOMELT® 8368 is a hot melt adhesive for end of line packaging application. It offers good performance in case forming and sealing. Displays good performance in a variety of cases, folding boxes and trays.

### Product properties

- Good adhesion in different types of carton substrate
- High tack
- Useful for applications that require balance of heat and cold resistance

### Technical data

#### TECHNOMELT® 8368:

Solid Content, %	100
Viscosity - Brookfield - 350°F. mPa.s (cP)	800 - 1200
Density, lbs/gal	7.49
Softening point, °F	212 - 266

### Direction of use

#### Preliminary statement

Prior to use it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

#### Working temperature

Recommended working temperature: 325 - 375°F.  
The recommended application temperature is 350°F, however the specific application requirements may require customization. It is not recommended to go beyond the running temperature range. Bond quality and processing can be affected by application temperature.

#### Handling information

Due to the variety of substrates available, adhesion of materials can be very different. Therefore, pre-tests should be carried out. Material is applied hot. Appropriate clothing and eye protection should be used. Adequate ventilation is recommended when using this product. Refer to Safety Data Sheet.

#### Storage

Rotate stock, using oldest material first. Do not mix with other adhesives. When stored in a dry and cool place in the original unopened container storage life is as follows:

#### Shelf life

Shelf-life (in unopened original packaging), months 24

#### Classification

Please refer to the corresponding **Safety Data Sheet** for details on:

#### Hazardous Information

#### Transport Regulations

#### Safety Regulations



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