



Technical Data Sheet



Sellotape® Double Sided Tape



Technical Data Sheet
Ref: SE4000
Issued: 13.10.22
Number of pages: 2

CHARACTERISTICS

- General purpose double sided tissue tape for home, office and crafts
- Easy to remove liner backing paper
- Double sided

APPLICATIONS

Sellotape® Double Sided Tape is the tape alternative to glue, ideal for joining a wide variety of materials. It is a general purpose double sided tape suitable for most substrates. It is ideal for crafting, mounting and exhibition work and is hand tearable.

INSTRUCTIONS FOR USE

1. Ensure all surfaces to be bonded are clean, dry and free from dust
2. Unroll desired length of tape from roll
3. Tear tape by holding tape between thumb and forefingers or cut on tape dispenser serrated blade
4. Apply to one surface, taking care not to twist or crease the tape
5. Remove lining paper and immediately apply other substrate to be bonded onto top side of the tape
6. Apply light finger pressure onto the applied tape to ensure good adhesion



TECHNICAL DATA

Composition	Non-woven tissue paper coated on both sides with pressure sensitive adhesive. Siliconised release paper applied to top side of tape. 12mm and 15mm wide rolls have a water based acrylic adhesive. 25mm and 50mm wide rolls have a synthetic rubber adhesive .	
Appearance	On roll: White roll	
	Unwound, (liner removed): Translucent tissue	
Easy Tear?	Yes	
Total thickness (excluding liner)	80µm	
Peel adhesion	≥5 N/cm	
Tensile strength	≥7.7N/cm	
Roll/Pack sizes	Hanging card with dispenser, 1" cardboard core:	15mm x 5m (with "Fingerlift" easy peel liner)
	Cardboard hanging wallet 1" cardboard core:	15mm x 5m (with "Fingerlift" easy peel liner)
	Pillow pack, 3" cardboard core:	12mm x 12mm, 25mm x 33m, 50mm x 33m
Shelf Life at 20°C	At least 18 months from date of manufacture	

LIMITATIONS

- Do not use on dusty, dirty, unstable, fibrous, damp or wet surfaces
- Not suitable for sealing heavy weight cartons

STORAGE

Store in a cool, dry place

HEALTH AND SAFETY

This product is safe to use for the intended application

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

Henkel Limited

Wood Lane End, Hemel Hempstead, Hertfordshire HP2 4RQ

Phone: +44 (0) 1606 593 933

Internet: www.henkel.co.uk

e.mail: technical.services@henkel.co.uk