



Technical Data Sheet



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Pattex Textile Adhesive

CHARACTERISTICS

- Dries transparent
- Wash-resistant
- Resistant to ironing

APPLICATION FIELD

Pattex Textile Adhesive is suitable for bonding fabrics including cotton, denim, linen, felt, blended and synthetic fabrics. The adhesive is suitable for bonding fabrics to a wide range of materials including leather, wood and metal.

INSTRUCTIONS FOR USE

Preparation

Surfaces must be clean, dry and close fitting.

Application

1. Apply a thin, even coat of adhesive to both surfaces, especially at the edges.
2. Carefully align the parts and press together firmly. Allow to dry for 30 minutes.
3. Iron the bonded area
4. Allow to dry for 24 hours

Note:

- In case of fine textiles, a trial on one edge is recommended
- Fresh, uncured adhesive can be removed with water





TECHNICAL DATA

Composition	Water based dispersion
Density	1.13 g/cm ³
Heat resistance	- 40°C up to +110°C
Application temperature	Pattex Textile Adhesive should preferably be used at temperature of +18°C to +25°C
Shelf Life	12 months From date of production, when stored in cool, dry conditions, protected from sunlight

LIMITATIONS

Not suitable for polyethylene (PE), polypropylene (PP), PTFE, expanded polystyrene.

Cleaning tools

Clean tools immediately after use with water.

PACKAGING

30g aluminium tube

HEALTH AND SAFETY

Before using the product please see related Material Safety Data Sheet that is available on request.

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

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