

Technical Data Sheet



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Pattex Shoe Glue Contact Adhesive Toluene free

Field of application: Pattex Contact Cement is Chloroprene based adhesive that can be used for bonding of wood, formica, rubber, leather, cork, PVC, flexible foam materials and metal etc.

Technical data:

Appearance	Light yellow viscous liquid
Viscosity:	2,500-5,000 cps
Solid Content:	Minimum 21 %

Directions for use: Apply adhesives evenly to both bonding surfaces by the Pattex comb or brush. Before joint the parts, they must be ventilated to allow evaporation of solvents. At normal ambient temperature the ventilation time is around 15 minutes or notice of dry to touch. Then joint 2 parts together and press them strongly for seconds. (Pressure 0.5 N/mm²)

Caution:

- 1) Pay attention to ventilation and prevention of fire
- 2) Keep the container will closed during intervals in work to prevent evaporation of the solvents.

Remark:

Cleaning Tools: Immediately clean after use with solvent.
Storage : Store tightly closed at normal room temperature.
Do not store below 5°C or over 50°C

The above instructions are based on thorough trials and on general experience gained in this field. As it is impossible to survey all installation methods and in view of various different working conditions, we cannot, however, claim that the information given is complete. We therefore recommend that tests should be carried out on your own to ensure the greatest possible success. We guarantee a uniform quality standard for this product.

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