

# LOCTITE® STYCAST UV 7998

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## PRODUCT DESCRIPTION

LOCTITE® STYCAST UV 7998 provides the following product characteristics:

Technology	Urethane acrylate
Appearance	Clear liquid
Components	One component
Fluorescence	Positive under UV light
Product benefits	<ul style="list-style-type: none"> <li>UV curable</li> <li>Room temperature moisture cure for shadowed areas</li> <li>One component</li> <li>Solvent free</li> <li>Good moisture resistance</li> <li>Excellent chemical resistance</li> <li>Good wettability and tin free</li> </ul>
Application	Conformal coating
Operating temperature range	-40°C to 130°C

LOCTITE® STYCAST UV 7998 is a conformal coating designed to provide rugged protection from moisture and harsh chemicals. It is compatible with industry standard solder masks, no-clean fluxes, metallization, components and substrate materials.

LOCTITE® STYCAST UV 7998 conformal coating is specifically formulated to rapidly gel and immobilize when exposed to UV light and then fully cure when exposed to atmospheric moisture, ensuring optimum performance even in shadowed areas.

LOCTITE® STYCAST UV 7998 has a V0 rating per UL94. LOCTITE® STYCAST UV 7998 conforms to IPC-CC-830 requirements as well.

## TYPICAL PROPERTIES OF UNCURED MATERIAL

Viscosity @ 25°C, mPa.s (cP)	85
Specific gravity @ 25°C, g/cc	1.05
Shelf life @ 25°C, days	365
Flash point - see SDS	

## TYPICAL CURING PERFORMANCE

### Recommended UVA cure condition

Medium pressure mercury vapor lamp:	
Wavelength, nm	365
Exposure time, seconds	>5
Light intensity, mW/cm <sup>2</sup>	>100
UVA cure energy, mJ/cm <sup>2</sup>	>500

### Moisture cure for shadowed areas

Relative humidity 50%, @ 25°C, hours

72

The above cure profile is a guideline recommendation. Cure rate and ultimate depth of cure depend on light intensity, spectral distribution of light source, exposure time and the light transmittance of the substrate.

Areas hidden or shadowed from the UV light source will moisture cure at ambient temperature and humidity. No further processing is necessary.

## TYPICAL PROPERTIES OF CURED MATERIAL

### Physical properties

Hardness, Shore A	85
Modulus (N/mm <sup>2</sup> )	373 54,200

### Electrical properties

Volume resistivity @ 25°C, ohm-cm	1.2 × 10 <sup>15</sup>
Dielectric strength, kV/mm	24
Dielectric constant, 1 MHz	3.84
Dissipation factor, 1 MHz	0.01

### Miscellaneous

Tensile strength (N/mm <sup>2</sup> )	14.7 2,132
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## GENERAL INFORMATION

For safe handling information on this product, consult the Safety Data Sheet (SDS).

### Directions for use

1. Surface preparation of assembled boards prior to applying LOCTITE® STYCAST UV 7998 is not required. However, improved adhesion and reliability performance can be achieved when contaminants such as ionics, dust, salts and oils are cleaned from the assembled board.
2. LOCTITE® STYCAST UV 7998 has been applied successfully using dip, spray, brush, and flow coating equipment.
3. Final coating thickness is influenced by board size, part geometry and application method.
4. **Dip coat operations:** A withdrawal rate of 5 inches per minute results in a typical coating thickness of 3 mils. Time allowed for coating run-off before cure will also influence final coating thickness. Coating run-off time should be based on appropriate process factors including board size and component density.



5. **Spray and flow coating operations:** Solventless conformal coatings usually require modified operating procedures compared to solvent-based systems such as lower flow rate through the gun, increased atomization pressure to create a fine mist and spray gun location approximately 2 to 3 inches above the assembled board.

6. Equipment parameters such as nozzle design, nozzle orientation, path speed and number of passes will impact final coating thickness.

#### Storage

Store product in an unopened container in a dry location. Storage information may be indicated on the product container labeling.

**Storage between 18°C and 26°C, out of sunlight and in original unopened containers. Refer to packaging specific quote for shelf-life information.** Once opened, containers should be purged with dry inert gas such as dry air or dry nitrogen.

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel representative.

#### Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on the specifications of this product.

#### Conversions

(°C x 1.8) + 32 = °F  
 KV/mm x 25.4 = V/mil  
 mm / 25.4 = inches  
 µm / 25.4 = mil  
 N x 0.225 = lb  
 N/mm x 5.71 = lb/in  
 N/mm<sup>2</sup> x 145 = psi  
 MPa x 145 = psi  
 N·m x 8.851 = lb·in  
 N·m x 0.738 = lb·ft  
 N·mm x 0.142 = oz·in  
 mPa·s = cP

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