

# LOCTITE® SI 5040™

 Known as LOCTITE® 5040™  
 April 2015

## PRODUCT DESCRIPTION

LOCTITE® SI 5040™ provides the following product characteristics:

<b>Technology</b>	Silicone
<b>Chemical Type</b>	Alkoxy Silicone
<b>Appearance (uncured)</b>	Translucent milky white viscous liquid
<b>Components</b>	One component – requires no mixing
<b>Cure</b>	Room temperature vulcanizing (RTV)
<b>Application</b>	Sealing or Coating
<b>Specific Benefits</b>	Non-corrosive
<b>Self-leveling</b>	Uniform cavity fill
<b>Flexibility</b>	Enhances load bearing & shock absorbing characteristics of the bond area.

LOCTITE® SI 5040™ is used for potting, coating and sealing of various automotive, electronic, military and industrial components. LOCTITE® SI 5040™ resists weathering, moisture, ozone and retains its properties through severe environments. This product is typically used in applications up to 200°C.

### Mil-A-46146B

LOCTITE® SI 5040™ is tested to the lot requirements of Military Specification Mil-A-46146B. **Note:** This is a regional approval. Please contact your local Technical Service Center for more information and clarification.

## TYPICAL PROPERTIES OF UNCURED MATERIAL

Specific Gravity @ 25°C	1.05
Solids/Non-Volatile Content, %	≥92
Viscosity, Brookfield - RVT @ 25 °C, mPa·s (cP):	
Spindle 6, Speed 2.5 rpm	85,000
Spindle 6, Speed 20 rpm	35,000

## TYPICAL PROPERTIES OF CURED MATERIAL

Cured for 1 week @ 21 to 26°C / 50±5% RH

### Physical Properties

Coefficient of Thermal Expansion, ISO 11359-2, K <sup>-1</sup>	2.9x10 <sup>-4</sup>
Shore Hardness, ISO 868, Durometer A	≥15
Elongation, ISO 37, %	≥150
Tensile Strength, ISO 37	N/mm <sup>2</sup> ≥1 (psi) (≥145)
Tear Strength, ISO 34-1, Die B	N/mm 17.5 (lb/in) (100)
Water Absorption, ISO 62, %: 24 hours in water @ 23 °C	0.05
Water Vapor Trans. Rate, ASTM E96, g/(h·m <sup>2</sup> )	1.5

### Electrical Properties

Dielectric breakdown strength, IEC 60243-1, kV/mm	16
Volume Resistivity, IEC 60093, Ω·cm	7x10 <sup>16</sup>
Dielectric Constant / Dissipation Factor, IEC 60250:	
100 Hz	3.05 / 0.015
1 KHz	3.05 / 0.009
1 MHz	3.05 / 0.0016

## TYPICAL PERFORMANCE OF CURED MATERIAL

### Adhesive properties

Cured for 1 week @ 23°C / 50±% RH

Lap Shear Strength:

Aluminum to Glass	N/mm <sup>2</sup> 1.7 (psi) (245)
Steel to Glass	N/mm <sup>2</sup> 1.8 (psi) (260)
Glass to Glass	N/mm <sup>2</sup> 1.7 (psi) (245)

## TYPICAL ENVIRONMENTAL RESISTANCE

### Heat Resistance

Cured for 1 week @ 200 °C	
Shore Hardness, ISO 868, Durometer A	30
Elongation, ISO 37, %	200
Tensile Strength, ISO 37	N/mm <sup>2</sup> 1.8 (psi) (260)

### Hydrolytic Stability

Cured for 28 days @ 95°C / 98% RH	
Shore Hardness, ISO 868, Durometer A	22
Elongation, ISO 37, %	235
Tensile Strength, ISO 37	N/mm <sup>2</sup> 1.7 (psi) (250)

### General information

**For safe handling information on this product, consult the Safety Data Sheet (SDS).**

### Directions for use

- For best performance bond surfaces should be clean and free from grease.
- Full performance properties will develop over 72 hours.
- Moisture curing begins immediately after the product is exposed to the atmosphere, therefore parts to be assembled should be mated within a few minutes after the product is dispensed.
- Excess material can be easily wiped away with non-polar solvents.

**Storage**

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

**Optimal storage: 2°C to 8°C. Storage below 2°C or greater than 8°C can adversely affect product properties.**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel representative.

**Conversions**

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$

$\text{kV/mm} \times 25.4 = \text{V/mil}$

$\text{mm} / 25.4 = \text{inches}$

$\mu\text{m} / 25.4 = \text{mil}$

$\text{N} \times 0.225 = \text{lb}$

$\text{N/mm} \times 5.71 = \text{lb/in}$

$\text{N/mm}^2 \times 145 = \text{psi}$

$\text{MPa} \times 145 = \text{psi}$

$\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$

$\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$

$\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$

$\text{mPa}\cdot\text{s} = \text{cP}$

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