



Technical Data Sheet



Technical Data Sheet
Revision: 1
Issued: 22 January 2014
Number of pages: 02

LOCTITE Easy Repair 5 min Pre Mixed Epoxy

Transparent, instant mix, multi-material epoxy resin with a 5-minute cure speed ensures durable, weather-resistant bonds on wood, metal, porcelain, stone, concrete, glass, leather, plastics*, and polystyrene.
**except PE, PP*

CHARACTERISTICS

- Fast epoxy (5 minute)
- Two-component, 1:1 mix ratio
- Solvent-free
- Cured material can be machined (sanded, drilled) and painted

APPLICATION FIELD

Bonding and repairing most materials such as metals, woods, ceramic, stone, most plastics (except PP,PE, Teflon® and equivalent)

INSTRUCTIONS FOR USE

Surface Preparation

Surfaces to be bonded must be dry and dust and oil-free. For best results surfaces should be roughened prior to bonding.

Application

The syringe applies the product in a 1:1 mixture of the two components. Apply the adhesive mix on one of the surfaces and complete the bond without delay. Within 5 minutes of mixing, the product begins to harden.

TECHNICAL DATA

Composition	Epoxy Resin & Hardener system
-------------	-------------------------------



Density (Part A, B)	1.16g/ml, 1.10g/ml
Heat resistance	-30°C to 150°C (Max 70°C for load bearing bonds)
Open time	3 minutes
Cured Colour	Transparent
Cure time	30 minutes to handling-strength. Full strength after 24 hours
Final strength (EN 1465, RTC)	Up to 24 N/mm ² (substrate-dependent)
Shelf Life (@20°C)	18 months, unopened, from date of production

LIMITATIONS

Epoxy adhesive is not suitable for use on soft plastics such as PE, PP or Teflon®.

Cleaning tools

Once hardened the resin can be removed mechanically (sanding, scraping etc..). Uncured material can be removed with ethanol or other alcohol solvent cleaner.

Storage

Product should be stored at room temperature (10°C – 30°C). For maximum shelf-life, please store at lower end of temperature range.

HEALTH AND SAFETY

Before using the product please see related Material Safety Data Sheet that is available on request.

“The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. f.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.”

Henkel Australia Pty. Ltd.

135-141 Canterbury Road Kilsyth, VIC 3137, Australia

Phone: +61-3-9724-6444

Internet: www.henkel.com.au