

# LOCTITE EA 210268 EA 210269

April 2019

## PRODUCT DESCRIPTION

LOCTITE EA 210268 EA 210269 provides the following product characteristics:

<b>Technology</b>	Epoxy
<b>Components</b>	Two components - requires mixing
<b>Appearance, Resin EA 210268</b>	Yellow liquid
<b>Appearance, Hardener EA 210269</b>	Colorless to very slightly yellow liquid
<b>Mix Ratio, (by volume) Resin : Hardener</b>	2 : 1
<b>Product Benefits</b>	<ul style="list-style-type: none"> <li>• Good wetting</li> <li>• Room temperature cure capability</li> <li>• Low shrinkage</li> <li>• Stable over a wide temperature range</li> <li>• Electrically Insulating</li> </ul>
<b>Operating Temperature Range</b>	-60 to 125°C
<b>Cure</b>	Room temperature or Heat cure
<b>Application</b>	Device assembly, Structural bonding
<b>Typical Assembly Applications</b>	Fiber optic, smart meter potting applications
<b>Key Substrates</b>	Optical fibers, Glass, Ceramic, Most metals and Rigid plastics

LOCTITE EA 210268 EA 210269 epoxy adhesive is designed for use on small potting and laminating applications where clarity is required. Fully cured, LOCTITE EA 210268 EA 210269 provides excellent resistance to water, oxygen, petroleum solvents, lubricating oil, jet fuels, alcohol, salt solutions, alkalis and various organic and inorganic compounds.

## TYPICAL PROPERTIES OF UNCURED MATERIAL

### Resin Properties LOCTITE EA 210268

Viscosity @ 25 °C, mPa·s (cP)	3,500
Specific Gravity	1.14
Shelf Life @ 25°C, days	365
Flash Point - See SDS	

### Hardener Properties LOCTITE EA 210269

Viscosity @ 25 °C, mPa·s (cP)	2,500
Specific Gravity	1.06
Shelf Life @ 25°C, days	365
Flash Point - See SDS	

### Mixed Properties

Pot Life @ 25 °C, minutes	>30
---------------------------	-----

## TYPICAL CURING PERFORMANCE

### Cure Schedule

24 hours @ 25°C
2 hours @ 65°C
1 hour @ 100°C

The above cure profiles are guideline recommendations. Cure conditions (time and temperature) may vary based on customers' experience and their application requirements, as well as customer curing equipment, oven loading and actual oven temperatures.

## TYPICAL PROPERTIES OF CURED MATERIAL

### Physical Properties

Hardness, Shore D	85
Coefficient of Thermal Expansion, cm/cm	54×10 <sup>-6</sup>
Refractive Index	1.564

### Electrical Properties

Dielectric Strength, 20 mil thickness, volts/mil	1,410
--	-------

## TYPICAL PERFORMANCE OF CURED MATERIAL

### Miscellaneous:

Tensile Strength , psi	9,100
------------------------	-------

## GENERAL INFORMATION

**For safe handling information on this product, consult the Safety Data Sheet, (SDS).**

### Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

### STORAGE:

Store in original, tightly covered containers in clean, dry areas. Storage information may be indicated on the product container labeling.

**Optimal Storage: 25°C. Storage below 25°C or greater than 25°C can adversely affect product properties.**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

**Conversions**

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$   
 $\text{kV/mm} \times 25.4 = \text{V/mil}$   
 $\text{mm} / 25.4 = \text{inches}$   
 $\text{N} \times 0.225 = \text{lb/F}$   
 $\text{N/mm} \times 5.71 = \text{lb/in}$   
 $\text{psi} \times 145 = \text{N/mm}^2$   
 $\text{MPa} = \text{N/mm}^2$   
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$   
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$   
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$   
 $\text{mPa}\cdot\text{s} = \text{cP}$

**Disclaimer****Note:**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

**In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:**

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

**In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

**In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada Corporation, the following disclaimer is applicable:**

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

**Trademark usage:** [Except as otherwise noted] All trademarks in this document are trademarks and/or registered trademarks of Henkel and its affiliates in the U.S. and elsewhere.

## Reference 1

Americas  
+1.888.943.6535

Europe  
+32.1457.5611

Asia  
+86.21.3898.4800

**For the most direct access to local sales and technical support visit: [www.henkel.com/electronics](http://www.henkel.com/electronics)**