



# Technical Data Sheet



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## Loctite All Purpose Adhesive

### CHARACTERISTICS

Loctite All Purpose Adhesive Extra Strong is a quick drying, transparent, solvent based All Purpose Adhesive for bonding a wide range of materials.

### APPLICATION FIELD

For bonding wood, felt, fabric, leather, cork and most plastics\*. Ideal for household/office repairs and for crafting.

### INSTRUCTIONS FOR USE

#### Pre-treatment

- Make sure surfaces to be bonded are dry, clean and free from dust and grease.
- Loctite All Purpose will give best results when bonding reasonably close fitting parts

#### Bonding Absorbent materials

1. Apply Loctite All Purpose Adhesive to one surface only and immediately press surfaces firmly together
2. Leave overnight before use and check well bonded.

#### Bonding non-absorbent materials

1. Apply a thin layer of Loctite All Purpose Adhesives evenly over both surfaces
2. Wait 10 minutes until adhesive becomes tacky
3. Press surfaces firmly together

#### After use

Before replacing the cap, lightly tap the base of the tube on a flat surface to empty the nozzle. Wipe the outside of the nozzle thoroughly to remove excess adhesive. Replace cap and store in a cool, dry place.





## TECHNICAL DATA

Composition	Poly vinyl acetate, acetone, methyl acetate.
Appearance	Clear, colourless
Density	0.98 – 1.00
Viscosity (Brookfield) @23°C	2500cps
Minimum shelf life @23°C	12 months in unopened tube, from date of manufacture

## LIMITATIONS

\*Not suitable for bonding polypropylene, polyethylene, PTFE, silicone rubber, glass or foams.

On thin plastic surfaces, excess adhesive may cause bubbling. Some painted surfaces can be affected. If in doubt, it is recommended to test on a hidden area before use.

## HEALTH AND SAFETY

Before using the product please see related Material Safety Data Sheet that is available to download from [mysds.henkel.com](http://mysds.henkel.com).

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

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