

## LOCTITE® AA 5832

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### Product description

LOCTITE® AA 5832 provides the following product characteristics:

Technology	
Chemical type	Polyacrylate
Appearance (uncured)	Transparent, yellow to light amber liquid
Fluorescence	Positive (blue)
Components	One component – requires no mixing
Viscosity, mPa·s	3400 to 6400
<b>Cure</b>	UV cure
Secondary cure	Moisture cure
<b>Application</b>	Potting

LOCTITE® AA 5832 is a dual cure UV/moisture polyacrylate potting sealant that is designed for automatic transmission fluid (ATF) resistance.

### Typical applications

LOCTITE® AA 5832 a transparent, fluorescent, low viscosity material used for potting and sealing various automotive and electronic components. This product is designed for high performance in sealing against automatic transmission fluids and oil. This product should not be used in applications requiring immersion in water.

### Typical properties of uncured material

Specific gravity @ 25°C	1.08
Solids/non-volatile content, %	79.1
Flash point, °C	82
Parallel plate viscosity, BS 5350 B8, mPa·s	3400-6400

### Typical curing performance

Depth of cure, mm  $\geq 10$

Medium pressure Hg-arc, 60 s @ 70 mW/cm<sup>2</sup> measured @ 365 nm, or LED 405 nm, 60 s @ 700 mW/cm<sup>2</sup>

Normal processing conditions will include exposure to sufficient UV light irradiance to effectively cure the material. Although functional strength is developed almost instantly due to the UV curing nature of LOCTITE® AA 5832 increased cure properties are developed during 72 hours at ambient conditions.

### Typical properties of cured material

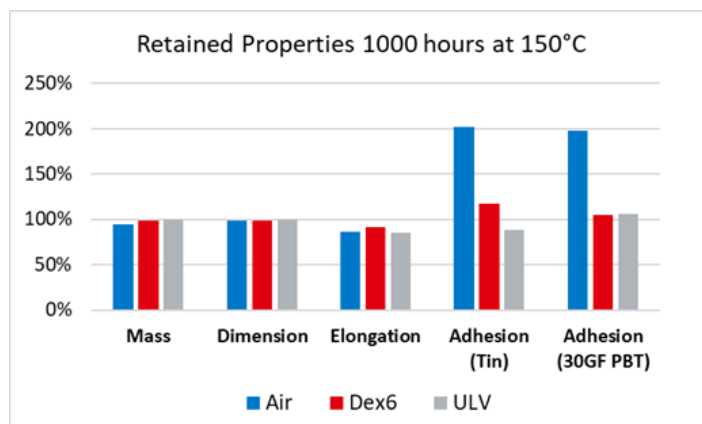
Two times 30 seconds in medium pressure Hg-arc lamp @ 70 mW/cm<sup>2</sup>, measured @ 365 nm, followed by 7 days @ 25±2 °C/50±5 % RH, 2 mm thick film, tested at 25 °C.

### Physical properties

Shore hardness, ISO 868, Durometer A	60-75
Tensile strength, ISO 37, MPa	4.5-6
Elongation at break, %	200-275
Tg Onset by DMA, °C	-30
Tg Peak Tan Delta by DMA, °C	-10
CTE (pre-Tg, -100 to -6 °C)	85
CTE post-Tg	245
Water absorption, ISO 62 (wt. %)	14.5
24 hrs @ 23°C / 50% RH	
Thermal conductivity, W/mK	0.18
Horizontal burn rate, SAE J369, mm/min	19.7 (Class B)

### Physical Properties after aging

Below is summarized the retained physical and adhesive properties for LOCTITE® AA 5832 aged for 1000 hours at 150°C in air, Dexron VI, or ULV transmission fluid.



### Physical properties after 1000 hours @ 150°C in air

Shore hardness, ISO 868, Durometer A	69
Tensile strength, ISO 37, MPa	6.2
Elongation at break, %	232
Weight change, %	-5.5

### Physical Properties after 1000 hours @ 150°C in Dexron VI transmission fluid

Shore hardness, ISO 868, Durometer A	63
Tensile strength, ISO 37, MPa	5.9
Elongation at break, %	246
Weight change, %	1.4

**Physical properties after 1000 hours @ 150°C in ULV transmission fluid**

Shore hardness, ISO 868, Durometer A	65
Tensile strength, ISO 37, MPa	6.0
Elongation at break, %	228
Weight change, %	0.1

**Adhesive properties**

Shear strength, ASTM D3163

Hg-Arc cured @ 70 mW/cm<sup>2</sup>, measured @ 365 nm, for 30 seconds followed by 7 days @ 25°C /50 % RH prior to any aging conditions described below.

Tin (Bright, 0.002" thick on CRS) (psi)	320
Tin, 220 hr @ 1000°C air (psi)	500
Tin, 500 hr @ 1000°C Dex6 (psi)	210
Tin, 210 hr @ 1000°C ULV (psi)	200
Alclad Aluminum (psi)	
Alclad Al, 1000 hr @ 150°C air (psi)	640
Alclad Al, 1000 hr @ 150°C Dex6 (psi)	370
Copper (psi)	290
Copper, 1000 hr @ 85°C / 85% RH (psi)	240
PBT (30 %GF, Plasma Treated) (psi)	150
PBT 30% GF, 1000 hr @ 150°C air (psi)	490
PBT 30% GF, 1000 hr @ 150°C Dex6 (psi)	230
PBT 30% GF, 1000 hr @ 150°C ULV (psi)	200
PBT 30% GF, 1000 hr @ 85°C /85% RH (psi)	260
PPS (40% GF, Plasma Treated) (psi)	160
PPS 40%GF, 1000 hr @ 150°C air (psi)	90
PPS 40% GF, 1000 hr @ 150°C Dex6 (psi)	250
PPS 40%GF, 1000 hr @ 150°C ULV (psi)	180
PPS 40% GF, 1000 hr @ 85°C / 85% RH (psi)	170
PA6 (40% GF, Plasma Treated) (psi)	300
PA6 40% GF, 1000 hr @ 150°C air (psi)	540
PA6 40% GF, 1000 hr @ 150°C Dex6 (psi)	260
PA6 40% GF, 1000 hr @ 150°C ULV (psi)	150
PA6 40% GF, 1000 hr @ 85°C / 85% RH (psi)	250

**General information**

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet.

**Direction for use**

This product is UV light sensitive: exposure to daylight, UV light, and artificial lighting should be kept to a minimum during storage and handling.

This product is sensitive to atmospheric moisture: exposure to air should be kept to a minimum during storage and handling.

**Storage**

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

**Optimal Storage: 8°C to 28°C. Storage below 8°C or greater than 28°C can adversely affect product properties.**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel representative.

**Product specification**

The technical data contained herein are intended as reference only and are not considered specifications for the product. Product specifications are located on the Certificate of Analysis or please contact Henkel representative.

**Approval and certificate**

Please contact Henkel representative for related approval or certificate of this product.

**Data ranges**

The data contained herein may be reported as a typical value. Values are based on actual test data and are verified on a periodic basis.

Temperature/Humidity Ranges: 23°C / 50% RH = 23±2°C / 50±5% RH

**Conversions**

(°C x 1.8) + 32 = °F  
 kV/mm x 25.4 = V/mil  
 mm / 25.4 = inches  
 µm / 25.4 = mil  
 N x 0.225 = lb  
 N/mm x 5.71 = lb/in  
 N/mm<sup>2</sup> x 145 = psi  
 MPa x 145 = psi  
 N·m x 8.851 = lb·in  
 N·m x 0.738 = lb·ft  
 N·mm x 0.142 = oz·in  
 mPa·s = cP



## Additional Information

### Disclaimer

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