

## BONDERITE® S-PD 828 HK

February 2024

### Product description

BONDERITE® S-PD 828 HK provides the following product characteristics:

<b>Technology</b>	Paint coagulation
<b>Product type</b>	Coagulant
<b>Application</b>	Neutral paint coagulant

The benefits of BONDERITE® S-PD 828 HK are a clean and operative plant, reduced cleaning and maintenance operations and an extended life-time of circulating water.

### Application areas:

Neutral coagulation agent for solvent-based and water-borne paints. Suitable for all state of the art plant systems.

### Technical data

Appearance:	light brownish liquid
Composition:	special silicates
Foam behaviour	not foaming
pH-value, 10 g/L in DI water	~9.5

### Direction for use

#### Preliminary statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

### Dosing concentration:

- As delivered slurry.
- ~10 to 20 % of product referring to paint overspray.
- The product should be dosed continuously in the suction side of the circulation pumps.
- Preferred pH range in circulation water 7.5 to 9.0.

### Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

**Hazardous Information**  
**Transport Regulations**  
**Safety Regulations**

### Storage:

Recommended storage temperature, °C	0 to 40
Shelf-life (in unopened original packaging), months	12

## Additional information

### Disclaimer

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