

Technical Data Sheet

BONDERITE S-PD 675

Known as P3-cronisol 675 February 2015

PRODUCT DESCRIPTION

BONDERITE S-PD 675 provides the following product characteristics:

Technology	Paint Coagulation
Product Type	Defoamer
Application	Mineraloil-based defoamer

The benefits of BONDERITE S-PD 675 are quick and effective foam destruction and a long-term foam prevention.

Application Areas

Defoamer for paint coagulation, suitable for water-borne and solvent based paints. Applied into backflow of system tank.

TECHNICAL DATA

Appearance	brownish liquid
Density (20°C), g/cm ³	~0.9
Composition	mineral oil based defoamer
Frost Resistance, °C	> -5*

*Viscosity increases below 5 °C, no pumping below 0 °C, normal viscosity after heating up again at 10 to 20 °C.

DIRECTIONS FOR USE

Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Dosing:

1 to 20 mL/m³h (continuous addition)

5 to 50 mL/m³h (discontinuous addition)

m³ = bath volume h = working time

The product should be dosed in concentrated form continuously by suitable pumps at a point of high turbulence of the circulation water in order to ensure a good distribution.

Waste Water Treatment:

No neutralisation required.

Classification: Please refer to the corresponding Material Safety Data Sheets for details on: Hazards identification Transport information Regulatory information

Storage

Recommended Storage Temperature

Frost-Sensitive Shelf life, months (in unopened original packaging) room temperature no 12



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