

BONDERITE S-PD 673

Known as P3-cronisol 673
April 2017

PRODUCT DESCRIPTION

BONDERITE S-PD 673 provides the following product characteristics:

Technology	Paint Coagulation
Product Type	Defoamer
Application	Mineraloil-based defoamer

The benefits of BONDERITE S-PD 673 are quick and effective foam destruction and a long-term foam prevention.

Application Areas:

Defoamer for paint coagulation, suitable for water-borne and solvent based paints.

Applied into backflow of system tank.

BONDERITE S-PD 673 may also be used in Zinc-phosphating and E-coat-processes.

The compatibility has been proven without any negative influences.

TECHNICAL DATA

Appearance	yellow liquid
Density (20°C), g/cm ³	~0.9
Composition:	mineral oil nonionic surfactants
Viscosity, (20°C) mPas	500 to 1,500
Frost Resistance, °C	>-5

DIRECTIONS FOR USE

Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Dosing:

1 to 20 mL/m³h (continuous addition)

5 to 50 mL/m³h (discontinuous addition)

m³ = bath volume

h = working time

The product should be dosed in concentrated form continuously by suitable pumps at a point of high turbulence of the circulation water in order to ensure a good distribution.

Waste Water Treatment:

No neutralisation required.

Storage:

Recommended Storage Temperature, °C	20 to 25
Shelf-life, months (in unopened original packaging)	15

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification
Transport information
Regulatory information

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Reference 0.1