

BONDERITE M-AD ZN-2

Known as Additive Zn-2
October 2017

PRODUCT DESCRIPTION

BONDERITE M-AD ZN-2 provides the following product characteristics:

Technology	Metal Pre-Treatment
Product Type	Additive for pretreatment processes
Application	immersion or spray process

BONDERITE M-AD ZN-2 is a liquid additional product, composed of inorganic salt, inorganic acid, nitrate and water.

Application Areas:

BONDERITE M-AD ZN-2 is used in spray- and spray/immersion processes. It must be combined with a suitable cleaning booster.

BONDERITE M-AD ZN-2 is used to increase the zinc content in pretreatment processes.

TECHNICAL DATA

Appearance	clear, colourless liquid
Density, g/cm ³	~1.44
pH (100 % solution)	2.3

DIRECTIONS FOR USE

Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Bath make-up, for 1,000 L:

To increase the zinc content by 0.1 g/L add to the 1,000 L bath:

BONDERITE M-AD ZN-2 0.73 kg = 0.5 L

The product shall be added to the phosphate bath slowly with good bath agitation and preferably diluted with water. With this procedure it shall avoid an overconcentration with zinc in the dosing area of the bath (sludge building).

BONDERITE M-AD ZN-2 should only be used exceptionally as additional product, not on a regular basis.

If the zinc content in the bath often too low, please look for the reason. Often, switching to another replenisher is

recommended.

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:
Hazards identification
Transport information
Regulatory information

Storage:

Recommended Storage Temperature	0 to 50°C
Shelf-life, months (in unopened original packaging)	36

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Reference 0.3