

BONDERITE M-AD FE-1

Known as Parco Additive Fe-1 and Grano Toner S

June 2015

PRODUCT DESCRIPTION

BONDERITE M-AD FE-1 provides the following product characteristics:

Technology	Metal Pre-Treatment
Product Type	Additive for pretreatment baths
Application	Immersion or spray

Application Areas:

BONDERITE M-AD FE-1 can be used to modify the sludge in zincphosphating baths.

TECHNICAL DATA

Appearance	brown solution
Density, g/cm ³	~1.3
pH-value	Acidic

DIRECTIONS FOR USE

Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Bath make-up, for 1,000 L:

If it is necessary to modify the sludge, add once a day or each shift to 1,000 L baths:

BONDERITE M-AD FE-1 0.06 to 0.2 kg = 0.05 to 0.15 L

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification
Transport information
Regulatory information

Storage:

Recommended Storage Temperature, °C	0 to 50
Shelf-life, months (in unopened original packaging)	36

ADDITIONAL INFORMATION

Disclaimer

Note:

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