

BONDERITE M-AD 315

December 2016

PRODUCT DESCRIPTION

BONDERITE M-AD 315 provides the following product characteristics:

Technology	Metal Pretreatment
Product Type	Additive for zinc phosphating baths
Application	Immersion or spray

Application Areas:

BONDERITE M-AD 315 is a liquid product to increase the silicofluoride content in zincphosphating baths.

TECHNICAL DATA

Appearance	colourless solution
Density, g/cm ³	1.07
pH-Value	Acidic

DIRECTIONS FOR USE

Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Application:

BONDERITE M-AD 315 can be used to increase the silicofluoride content in zincphosphating baths.

To increase the silicofluoride content 0.1 g/L add to each 1,000 L of bath volume:

BONDERITE M-AD 315 1.46 kg = 1.36 l

With this addition of the free fluoride content, free acid and total acid will increase.

Storage:

Recommended Storage Temperature, °C -10 to 40
Shelf-life, months 36
(in unopened original packaging)

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification
Transport information
Regulatory information

ADDITIONAL INFORMATION

Disclaimer

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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