

BONDERITE M-AD 160

Known as Toner 160

December 2017

PRODUCT DESCRIPTION

BONDERITE M-AD 160 provides the following product characteristics:

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|---------------------|-------------------------------------|
| Technology | Metal Pre-Treatment |
| Product Type | Additive for zinc phosphating baths |
| Application | immersion or spray process |
| Accelerator | Peroxide |

Storage:

| | |
|---------------------------------|-------------|
| Recommended Storage Temperature | -20 to 30°C |
| Shelf-life, months | 12 |

Application Areas:

BONDERITE M-AD 160 is used in spray- and spray/immersion processes. It must be combined with a suitable cleaning booster.

BONDERITE M-AD 160 is a liquid product to add the co-accelerator Peroxide in zinc phosphate baths.

TECHNICAL DATA

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|--------------------------------|--------------------------|
| Appearance | clear, colourless liquid |
| Density | ~1.1 g/cm ³ |
| pH-value (1% in DI water 20°C) | low acidic |

DIRECTIONS FOR USE

Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Bath make-up, for 1,000 L:

To increase the co-accelerator content by 1 ppm (1 mg/l) add to the 1,000 L bath:

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| BONDERITE M-AD 160 | 3.3 g = 3 mL |
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Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification
Transport information
Regulatory information

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Reference 0.2