

BONDERITE L-FG F 593AL

December 2016

PRODUCT DESCRIPTION

BONDERITE L-FG F 593AL provides the following product characteristics:

Technology	Lubricant
Product Type	Silicon oil/wax emulsion
Application	Aluminium forging Die/roll/trimming lubricant

BONDERITE L-FG F 593AL is a white lubricant, oil/wax emulsion, specially developed for complicate Aluminium parts.

Application Areas:

BONDERITE L-FG F 593AL is an oil/wax emulsion specially developed for the warm forming of complicated Aluminium parts.

It can also be used as release agent Hot-rolling process and also for trimming process.

TECHNICAL DATA

(as supplied):

Appearance	off-white low viscous fluid
Pigment	none
Carrier	water
Diluent	water
Solid content, %	26 to 28
Viscosity, mPa.s	<50
Flashpoint, °C	not applicable (water based)
Density, kg/m ³	985
pH	7.0 to 9.0
Freez Thaw Stable	no

DIRECTION OF USE

Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Dilution Ratio:

1:3 – 1:100, depending on application and severity of forming operation.

Application Method:

BONDERITE L-FG F 593AL is applied by spray.

Shelf-Life:

- 24 months from date of qualification under original seal.

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification

Transport information

Regulatory information

ADDITIONAL INFORMATION**Disclaimer****Note:**

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