

BONDERITE C-AD C 68

Known as Ridosol C 68

September 2016

PRODUCT DESCRIPTION

BONDERITE C-AD C 68 provides the following product characteristics:

Technology	Industrial Cleaner
Product Type	Cleaning Booster
Application	Metal Pre-Treatment

BONDERITE C-AD C 68 is a liquid cleaning booster based on nonionic surfactants for iron phosphating processes.

Application Areas

BONDERITE C-AD C 68 is used in spray processes. It must be combined with a suitable cleaner.

TECHNICAL DATA

Density ~1.01 g/cm³

DIRECTIONS FOR USE

Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Bath make-up:

Fill the tank with warm water, start pumping and add:

BONDERITE C-AD C 68 0.2 to 2.0 kg

Operating Data:

Adjusting the following parameters could be necessary depending on the line conditions.

Points see TDS of BONDERITE C-AK products
Temperature 50 to 70°C
Duration of treatment depends on requirements
Spray pressure 0.8 to 2.0 bar

Replenishing:

For each missing point for a volume of 1,000 L add:
BONDERITE C-AD C 68 0.02 to 0.2 kg

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification
Transport information
Regulatory information

Storage

Recommended Storage Temperature 0 to 40°C
Shelf-life, months 36
(in unopened original packaging)
Frost-Sensitive yes

ADDITIONAL INFORMATION**Disclaimer****Note:**

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