

BONDERITE C-AD 81Known as P3-Galvaclean 81
January 2016**PRODUCT DESCRIPTION**

BONDERITE C-AD 81 provides the following product characteristics:

Technology	Industrial Cleaner
Product Type	Additive
Application	Cleaning Booster
Concentration	4 to 40 g/L
Temperature	20 to 70 °C
Treatment time	1 to 30 min

BONDERITE C-AD 81 an additive for acids for pickling and degreasing in immersion processes.

Application Areas:

Acidic degreasing and derusting of iron and steel parts in combination with hydrochloric, sulphuric and phosphoric acid.

BONDERITE C-AD 81 in diluted phosphoric acid at a temperature > 40 °C removes drawing compounds, containing calcium stearate, carbonate or other pigments, which are used for drawing tubes and wires, as well as polishing paste from aluminium parts.

The inhibitors in BONDERITE C-AD 81 prevent from an overpickling of the work metal parts and lead to a smooth and bright surface.

BONDERITE C-AD 81 is not suitable for nitric acid.

Composition

- anionic and nonionic surfactants
- inhibitors

Operating Process

Immersion processes

TECHNICAL DATA

Appearance:	light yellowish liquid
Density, (at 20°C), g/mL	1.02
Frost Resistance, °C	>5 °C
pH-value (in a solution of 10 g/L)	~3.3
Foam behaviour	forms foam

DIRECTIONS FOR USE**Preliminary Statement:**

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Bath Make-up:

The necessary amount of BONDERITE C-AD 81 can be added to the acid directly.

Concentration:	4 to 40 g/L
Application Temperature:	hydrochloric acid: approx. 20 °C sulphuric and phosphoric acid: 50 to 70 °C
Treatment Time:	1 to 30 min

Tank Material:

Depending on the acid.

Storage:

Recommended Storage Temperature	5 to 40°C
Shelf-life, months (in unopened original packaging)	36

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification
Transport information
Regulatory information

ADDITIONAL INFORMATION**Disclaimer****Note:**

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