Technical Data Sheet

AQUENCE® FB 20025

November 2026

Product description

AQUENCE® FB 20025 provides the following product characteristics:

Technology	EVA
Application	Adhesive and sealant
Appearance	White

Application areas

AQUENCE® FB 20025 is designed for food packaging. It features in very good bonding to difficult substrate, especially for UV coated surface/plastic film with paper.

Technical data

AQUENCE® FB 20025:

Solids content, %	Approx. 55
Viscosity, 23°C, mPa.s (cP)	Approx. 3500
pH value	Approx. 6.0

Directions for use

Preliminary statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Application

Application method:

- Direct transfer from glue wheel, rotary stencil, extrusion, spray.

Application temperature

Most suitable processing temperature: 5 - 30°C.

Dilution

AQUENCE® FB 20025 is supplied ready to use but can be diluted with water if required.

Supplementary products

If a higher viscosity and tackier product is required, suggest using AQUENCE® FB 21095HV.

Cleaning

With water whilst wet. Supplied ready for use but can be diluted with water if required.

Storage

- Stir the adhesive before use.
- Please read the Safety data sheet for this product before use.
- Product should be stored between 5 - 30°C on a wooden pallet and kept from freezing.
- Rotate stock using oldest material first.
- Keep stock covered to prevent drying out and contamination.
- Do not mix with other adhesives.
- Please ensure that products classed as a dangerous good are stored in compliance with the applicable regulations.

Shelf life

Shelf-life (in original unopened containers), months	6

Classification

Please refer to the corresponding **Safety Data Sheet** for details on:

Hazards identification
Transport information
Regulatory information

Disclaimer
The information provided in this Technical data sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical data sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:
In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:
The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, or Henkel Canada Corporation, the following disclaimer is applicable:
The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage
Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Reference 2

This document was created and digitally signed by tdx.henkel.com at 2026-11-05T21:09:34.615Z