

Technical Data Sheet

AQUENCE[®] AV 7594 BLACK

March 2020

TYPE OF ADHESIVE: Water-based Acrylic Emulsion

FIELD OF APPLICATION:

Assembly - HVAC Air Duct Laminating

TYPICAL TECHNICAL DATA:

Viscosity, Brookfield -RVT #2/20/77°F(25°C), cP, mPas

Color: Black Flammability: Non-Flammable pH: 8.0 Solids: 54% Weight/Volume: 8.6 lbs/gal (1.03 g/ml) UL Recognized Component

APPLICATION:

For the manufacture of flexible air duct cores, AQUENCE[®] AV 7594 BLACK offers excellent shear strength and adhesion to polyester film. The appearance of the dried adhesive is a deep, jet-black for opaqueness of the laminate. Benefits of using AQUENCE[®] AV 7594 BLACK include high solids, low odor, and ease of processing for high coating speeds. It is traditionally applied by direct roll or wire wound rod. This water-based adhesive does not contain a flame-retardant; rather it is used at modest coat weights for meeting the flammability standards of the industry.

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HANDLING:

Stir before use. Some contents may settle, but are easily re-dispersed with moderate mechanical agitation such as an air or electric drum mixer with 4-6 inches (10-15 cm) propeller.

PRECAUTIONS:

Intended for industrial use only. Keep out of the reach of children.

Please refer to Safety Data Sheet for further safety information.

PACKAGING:

5-gallon (19 liter) Pails 55-gallon (208 liter) Drums 330-gallon (1249 liter) Totes **STORAGE** Rotation of stock recommended. Store above 40°F (4.4°C).

ADDITIONAL INFORMATION Disclaimer

Note:

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